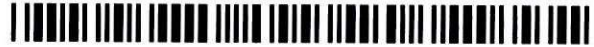




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

5097364
RBE350A94-2708-01-15
Job Sheet 173915-A



Part No: RBE350A94-2708-01-15

Job Qty: 1 ea

Part Name: Rod Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/30/18

Job Tracking No:

Due Date: 7/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab	1 pcs		7/19/18	0.00	0.20	Small Fab-3		MLC
120	QC	1 pcs		7/19/18	0.00	0.00	QC5		SB
121	Outsource	1 pcs		7/19/18			GR0002-VC	10	N/A
122	QC	1 pcs		7/19/18	0.00	0.00	QC6		N/A
130	Packaging	1 pcs		7/19/18	0.00	0.00	Packaging3-1		DAS
140	QC21-SA	1 Ea		7/19/18	0.00	0.00	QC21		53

Part Op 110 - -Press fit -05 into -03 as per DWG. Sheet 3

Descriptions: 121 - -Issue P/O to Groupe Altech; PO _____ Black oxide finish, MIL-C-13004, CLASS 1; MIL-C-16173 GRADE

4 -Certificate of Conformity is required

NOT REQUIRED, BLUE INSTEAD
MKS 8/10/30

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 7/30/18 8:18 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>173915-A</u> Part No. <u>BRE360A94-2208-01-15</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																																															
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d/s



DART
AEROSPACE

Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada
Tel (613) 632-5200

split

RBE350A94-2708-01-15
Job Sheet 173915



Part No: RBE350A94-2708-01-15 **Job Qty:** 6 ea

Part Name: Rod Assembly



Part Weight: 0 lbs **Status:** Scheduled **Priority:** High

Job Created: 3/8/18 **Job Tracking No:**

Due Date: 4/20/18 **Created By:** Marie Lajeunesse

Type: SOLD **Description:**

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/20/18	4/20/18	0.00	0.00	Start Up Small Fab-2		<i>MLL</i>
110	Small Fab	6 pcs	4/20/18	4/20/18	0.00	1.20	Small Fab-3		<i>MLL</i>
120	QC	6 pcs	4/20/18	4/20/18	0.00	0.00	QC5		
121	Outsource	6 pcs	4/20/18	4/20/18			GRO002-VC 10		
122	QC	6 pcs	4/20/18	4/20/18	0.00	0.00	QC6		
130	Packaging	6 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-1		
140	QC21-SA	6 Ea	4/20/18	4/20/18	0.00	0.00	QC21		

Part Op 110 - -Press fit -05 into -03 as per DWG. Sheet 3
 Descriptions: 121 - -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98381A593 <i>i12</i>	Dowel Pin	6 Ea (1 ea)	90-Start up Operation	<u>5039349</u>
RBE350A94-2708-01-03	Rod	6 Ea (1 ea)	90-Start up Operation	<u>5082903</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	98381A593	6	51	0
	RBE350A94-2708-01-03	6	0	0

Part Specifications

Specifications could not be found.

Plex 4/12/18 2:37 PM dart.logan.david

175 914 x6 due 4-13